



Future Missions & In Situ Resource Utilization (ISRU) Requirements

Presentation to
Keck Study Workshop
“New Approaches to Lunar Ice
Detection and Mapping”

July 22, 2013

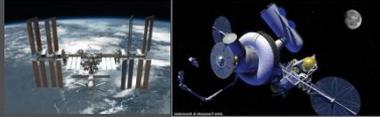
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Stepping Stone Approach for Demonstration & Utilization of Space Resources

Microgravity Processing & Mining

ISS & Space Habitats



ISRU Focus

- Trash Processing into propellants
- Micro-g processing evaluation
- In-situ fabrication

Purpose: Support subsequent robotic and human missions beyond Cis-Lunar Space

Near Earth Asteroids & Extinct Comets

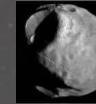


ISRU Focus

- Micro-g excavation & transfer
- Water/ice prospecting & extraction
- Oxygen and metal extraction
- In-situ fabrication & repair
- Trash Processing

Purpose: Prepare for Phobos & future Space Mining of Resources for Earth

Phobos



ISRU Focus

- Micro-g excavation & transfer
- Water/ice and volatile prospecting & extraction

Purpose: Prepare for orbital depot around Mars

Planetary Surface Processing & Mining



Moon

ISRU Focus

- Regolith excavation & transfer
- Water/ice prospecting & extraction
- Oxygen and metal extraction
- Civil engineering and site construction

Purpose: Prepare for Mars and support Space Commercialization of Cis-Lunar Space



Mars

ISRU Focus

- Mars soil excavation & transfer
- Water prospecting & extraction
- Oxygen and fuel production for propulsion, fuel cell power, and life support backup
- Manufacturing & Repair

Purpose: Prepare for human Mars missions

What is Required to Utilize Space Resources?



- **Understand the resources**
 - What resources are there (minerals, volatiles, water/ice)?
 - How abundant is each resource?
 - What are the areal and vertical distributions and hetero/homogeneity?
 - How much energy is required to locate, acquire and evolve/separate the resources?

- **Understand environment impact on extraction and processing hardware**
 - What is the local temperature, illumination, radiation environment?
 - What are the physical/mineralogical properties of the local regolith?
 - Are there extant volatiles that are detrimental to processing hardware or humans?
 - What is the impact of significant mechanical activities on the environment?

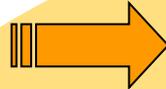
- **Design and utilize hardware to the maximum extent practical that has applicability to follow-on ISRU missions to utilize resources/volatiles (and other locations)**
 - Can we effectively excavate and transfer material for processing?
 - Can we effectively separate and capture resources/volatiles of interest?
 - Can we execute repeated processing cycles (reusable chamber seals, tolerance to thermal cycles)?
 - Can we operate in shadowed areas for extended periods of time?

Space 'Mining' Cycle: Prospect to Product

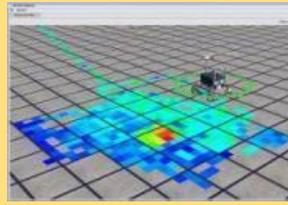


Resource Assessment (Prospecting)

Global Resource Identification

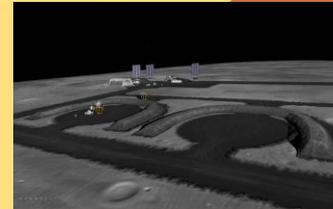


Local Resource Exploration/Planning



Mining

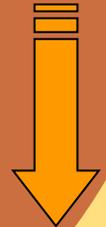
Communication & Autonomy



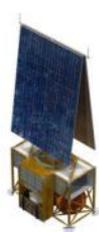
Site Preparation & Infrastructure Emplacement



Maintenance & Repair



Power



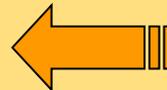
Propulsion



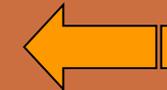
Life Support & EVA



Depots



Processing



Crushing/Sizing/Beneficiation

Product Storage & Utilization

Waste



Remediation

Spent Material Removal



Space 'Mining' Cycle: *Prospect*

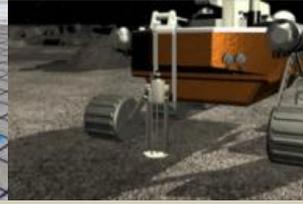
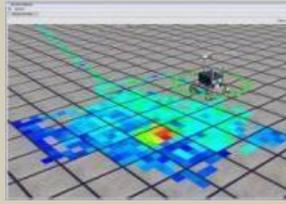


Resource Assessment (Prospecting)

Global Resource Identification



Local Resource Exploration/Planning



Mining



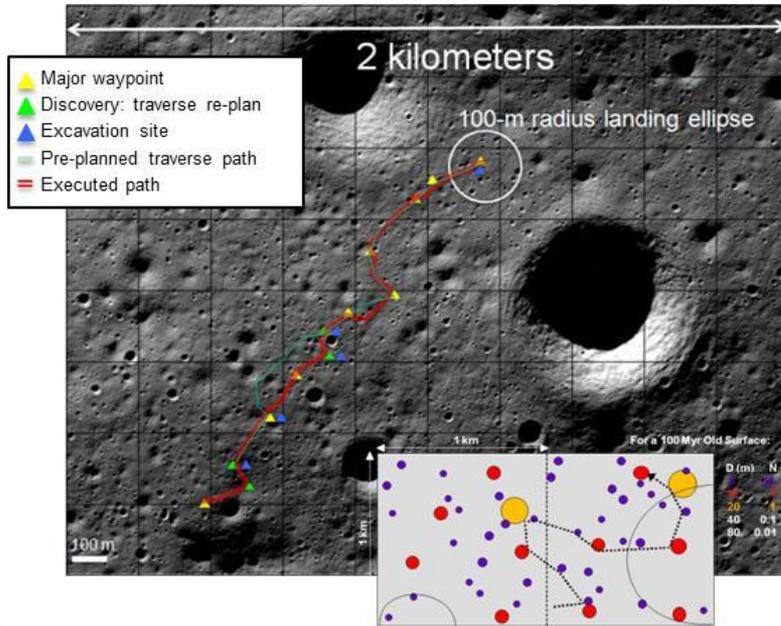
g/Sizing/
ciation

Determining 'Operationally Useful' Resource Deposits

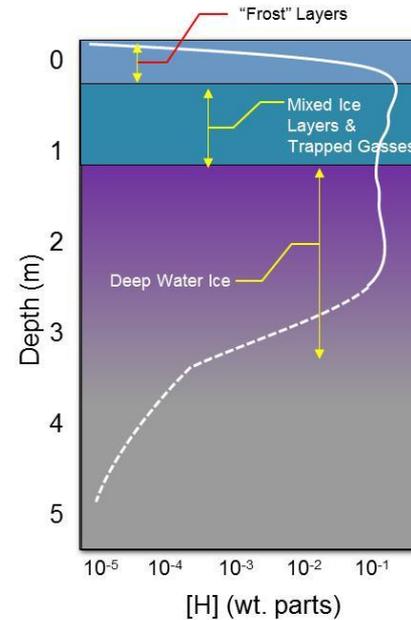


Need to assess the extent of the resource 'ore body'

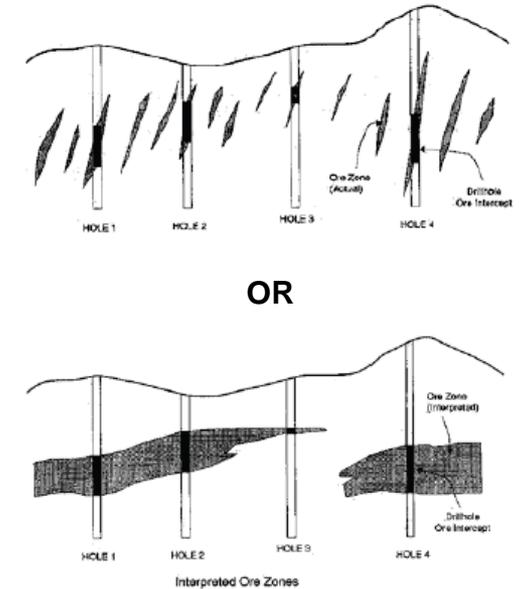
Need to Evaluate Local Region (1 to 3 km)



Need to Determine Vertical Profile



Need to Determine Distribution



An 'Operationally Useful' Resource Depends on What is needed, How much is needed, and How often it is needed

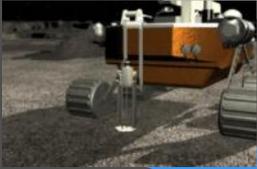
Potential Lunar Resource Needs*

- 1,000 kg oxygen (O_2) per year for life support backup (crew of 4)
- 3,000 kg of O_2 per lunar ascent module launch from surface to L_1/L_2
- 16,000 kg of O_2 per reusable lunar lander ascent/descent vehicle to L_1/L_2 (fuel from Earth)
- 30,000 kg of O_2 /Hydrogen (H_2) per reusable lunar lander to L_1/L_2 (no Earth fuel needed)

*Note: ISRU production numbers are only 1st order estimates for 4000 kg payload to/from lunar surface

Possible Lunar ISRU Robotic Mission Sequence

Polar Resource/ISRU Proof-of-Concept Demo(s)



Purpose: Scout

- Understand and characterize the resources and environment at the lunar poles for science and ISRU
- Determine the 'economic' feasibility of lunar polar ice/volatile mining for subsequent use

Oxygen Extraction from Regolith/Solar Wind Volatiles



Critical Function Demo



Polar Ice/Volatile Extraction

Purpose: Demo

- Verify critical processes & steps
- Verify critical engineering design factors for scale-up
- Address unknowns and Earth based testing limitations
- Characterize local material/resources
- Identify life issues



Pilot-Scale Operations



Purpose: Utilize

- Enhance or extend capabilities/reduce mission risk
- Verify production rate, reliability, and long-term operations
- Verify integration with other surface assets
- Verify use of ISRU products for full implementation

Which path depends on results of proof of concept mission(s)

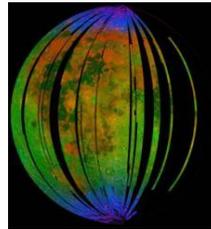
Global Assessment of Lunar Volatiles



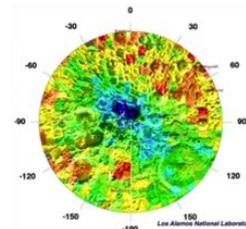
Apollo Samples



Moon Mineralogical Mapper (M³)



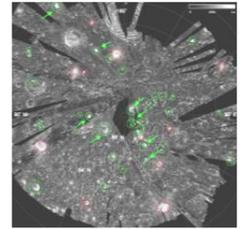
Lunar Prospector Lunar Recon Orbiter (LRO)



Lunar Crater Observation & Sensing Sat. (LCROSS)



Clementine Chandrayaan LRO Mini SAR/RF



	Solar Wind	Core Derived Water	Water/Hydroxyl	Polar Volatiles	Polar Ice
Instrument	Apollo samples Neutron Spectrometer	Apollo samples	M3/LRO	LCROSS	Mini SAR/RF
Concentration	Hydrogen (50 to 150 ppm) Carbon (100 to 150 ppm) Helium (3 to 50 ppm)	0.1 to 0.3 wt % water in Apatite 0 to 50 ppm water in volcanic glass	0.1 to 1% water; 1-2% frost on surface in shadowed craters	3 to 10% Water equivalent Solar wind & cometary volatiles (CO, H₂, NH₃, organics)	Ice layers
Location	Regolith everywhere	Regolith; Apatite	Upper latitudes	Poles	Poles; Permanent shadowed craters
Environment	Sunlit	Sunlit	Low sun angle Permanent shadow <100 K	Low or no sunlight; Temperatures sustained at <100 K	<100 K, no sunlight
Depth	Top several meters; Gardened	Top 10's of meters	Top mm's of regolith	Below 10 to 20 cm of desiccated layer	Top 2 meters



Type and Scale of Prospecting Needed to Utilize Lunar Volatiles



Exploratory Assessment

- Short duration mission:
 - 5 to 9 days
 - Hours in shadowed area
- Validate design and operation of hardware
- Evaluate physical and mineral properties of polar regolith
- Evaluate distribution of polar volatiles in 1 to 3 km area
 - Neutron & Near IR spectrometer
 - 3 to 5 cores; 1 to 2 meters deep
 - GC, MS & IR volatile measurements
- Validate site selection approach for locating volatiles at lunar poles
 - Missions to different destinations?
 - Data sharing or competitors?

Focused Assessment

- Long duration mission:
 - 6+ months
- Perform more extensive evaluation of volatile distribution in polar region: larger area and more samples
- Demonstrate extended operations in polar shadowed region
- Examine contaminants in water collected
- Validate site selected for long-term mining operations
- *Map the location & concentration of the lunar volatile resources*

Mining Feasibility

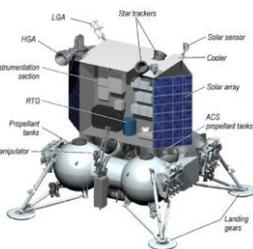
- Demonstrate ISRU hardware for sustained excavation, processing, collection and storage of polar water and other volatiles of interest present
- Demonstrate water cleaning, and processing
- Demonstrate fuel production (from carbon-bearing volatiles)
- Demonstrate long-term storage of products (O₂, CH₄)
- Demonstrate power system for extended duration operations in polar shadowed region
- *Determine mining, transportation, infrastructure and logistics needs to sustain mining operations*

Economic Feasibility Assessment

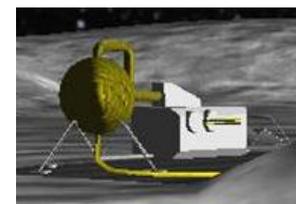


Luna 25/27

Resource Prospector (RESOLVE)



RLEP-2 Type Mission





RPM is an internationally developed (NASA and CSA) mission/payload that that can perform two important missions for Science and Human Exploration of the Moon

Prospecting Mission: (Polar site)

- ✓ **Verify the existence of and characterize the constituents and distribution of water and other volatiles in lunar polar surface materials**
 - Map the surface distribution of hydrogen rich materials
 - Determine the mineral/chemical properties of polar regolith
 - Measure bulk properties & extract core sample from selected sites
 - To a depth of 1m with minimal loss of volatiles
 - Heat multiple samples from each core to drive off volatiles for analysis
 - From <100K to 423 K (150° C)
 - From 0 up to 100 psia (reliably seal in aggressively abrasive lunar environment)
 - Determine the constituents and quantities of the volatiles extracted
 - Quantify important volatiles: H₂, He, CO, CO₂, CH₄, H₂O, N₂, NH₃, H₂S, SO₂
 - Survive limited exposure to HF, HCl, and Hg

ISRU Processing Demonstration Mission: (Equatorial and/or Polar Site)

- ✓ **Demonstrate the Hydrogen Reduction process to extract oxygen from lunar regolith**
 - Heat sample to reaction temperature
 - From 150° C to 900° C
 - Flow H₂ through regolith to extract oxygen in the form of water
 - Capture, quantify, and display the water generated

Resource Prospector Mission



Sample Acquisition –

Auger/Core Drill [CSA provided]

- Complete core down to 1 m; Auger to 0.5 m
- Minimal/no volatile loss
- Low mass/power (<25 kg)
- Wide variation in regolith/rock/ice characteristics for penetration and sample collection
- Wide temperature variation from surface to depth (300K to <100K)

Sample Evaluation –

Near Infrared Spectrometer (NIR)

- Low mass/low power for flight
- Mineral characterization and ice/water detection before volatile processing
- Controlled illumination source

Resource Localization –

Neutron Spectrometer (NS)

- Low mass/low power for flight
- Water-equivalent hydrogen ≥ 0.5 wt% down to 1 meter depth at 0.1 m/s roving speed

Volatile Content/Oxygen Extraction –

Oxygen & Volatile Extraction Node (OVEN)

- Temperature range of <100K to 900K
- 50 operations nominal
- Fast operations for short duration missions
- Process 30 to 60 gm of sample per operation (Order of magnitude greater than TEGA & SAM)

Volatile Content Evaluation –

Lunar Advanced Volatile Analysis (LAVA)

- Fast analysis, complete GC-MS analysis in under 2 minutes
- Measure water content of regolith at 0.5% (weight) or greater
- Characterize volatiles of interest below 70 AMU

Operation Control –

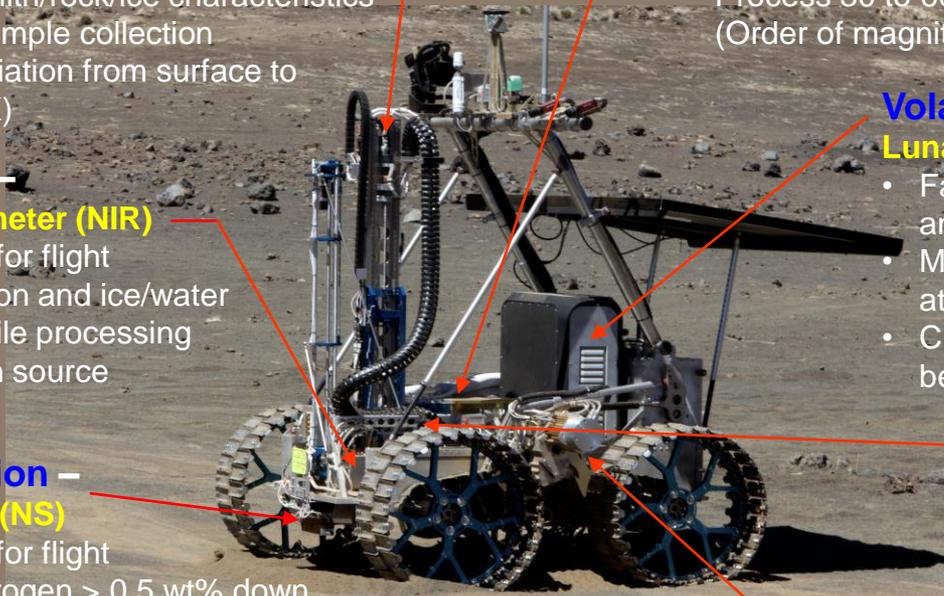
Flight Avionics [CSA/NASA]

- Space-rated microprocessor

Surface Mobility/Operation

[CSA mobility platform]

- Low mass/large payload capability
- Driving and situation awareness, stereo-cameras
- Autonomous navigation using stereo-cameras and sensors
- NASA contributions likely for communications and thermal management



RESOLVE Instrument Suite Specifications

- Nom. Mission Life = 4+ cores, 5-7 days
- Mass = 80-100 kg
- Dimensions = w/o rover: 68.5 x 112 x 1200 cm
- Ave. Power; 200 W

Lunar Resource Prospecting Instruments



Instrument Suite Recommended for RLEP-2

RESOLVE

Luna 27

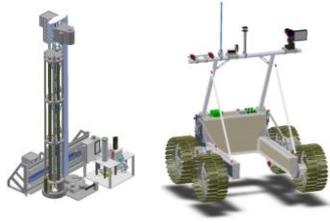
Optimal Prospector

Instrument Suite Recommended for RLEP-2	RESOLVE	Luna 27	Optimal Prospector
Lander Instruments Stereo Imaging System Beacon (navigation/data reference) Langmuir probe (levitated dust) Particle counter (levitated dust) Electron Paramagnetic Resonance Spectrometer (determine reactivity of dust for biologic implications) Sample Processing System Arm/Scoop Geotechnical End Effectors Magnets (for magnetic susceptibility)	360° camera capability	TV imaging X Dust measurements GC/MS and Laser MS Possible arm/scoop Drill (2 m) Mineral Eval: IR, UV, and optical imaging Regolith thermal property measurement Plasma/neutrals measurement Sesimic activity measurement	X X Sesimic for subsurface features
Mobile Instruments Stereo Imaging System Neutron Spectrometer Ground Penetrating Radar Drill (2 m) Arm/Scoop Geotechnical End Effectors Magnets (for magnetic susceptibility) Sample Processing System GC/MS Tuneable Diode Laser	Navigation and sample site imaging X X (1 m) Measure while drilling X X Mineral and H ₂ O/OH Eval: Near IR	X X X X X Regolith thermal measurement Sesimic receiver X X Multiple mineral instruments and microscope	

Possible Evolution of Surface Systems - Finding to Utilizing Polar Water/Volatiles



RPM Mission 1 Exploratory Assessment



RESOLVE 1.0

Polar
Rover 1.0

RPM Mission 2 Focused Assessment

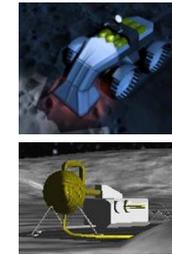


RESOLVE 1.1

Polar
Rover 1.1

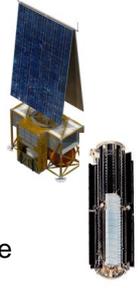
Polar
Power 1.0

IceMiner Mission Mining Feasibility



Rover 2.0 w/
Excavation &
Processing

Water Plant &
Product Storage



Polar Power 1.1

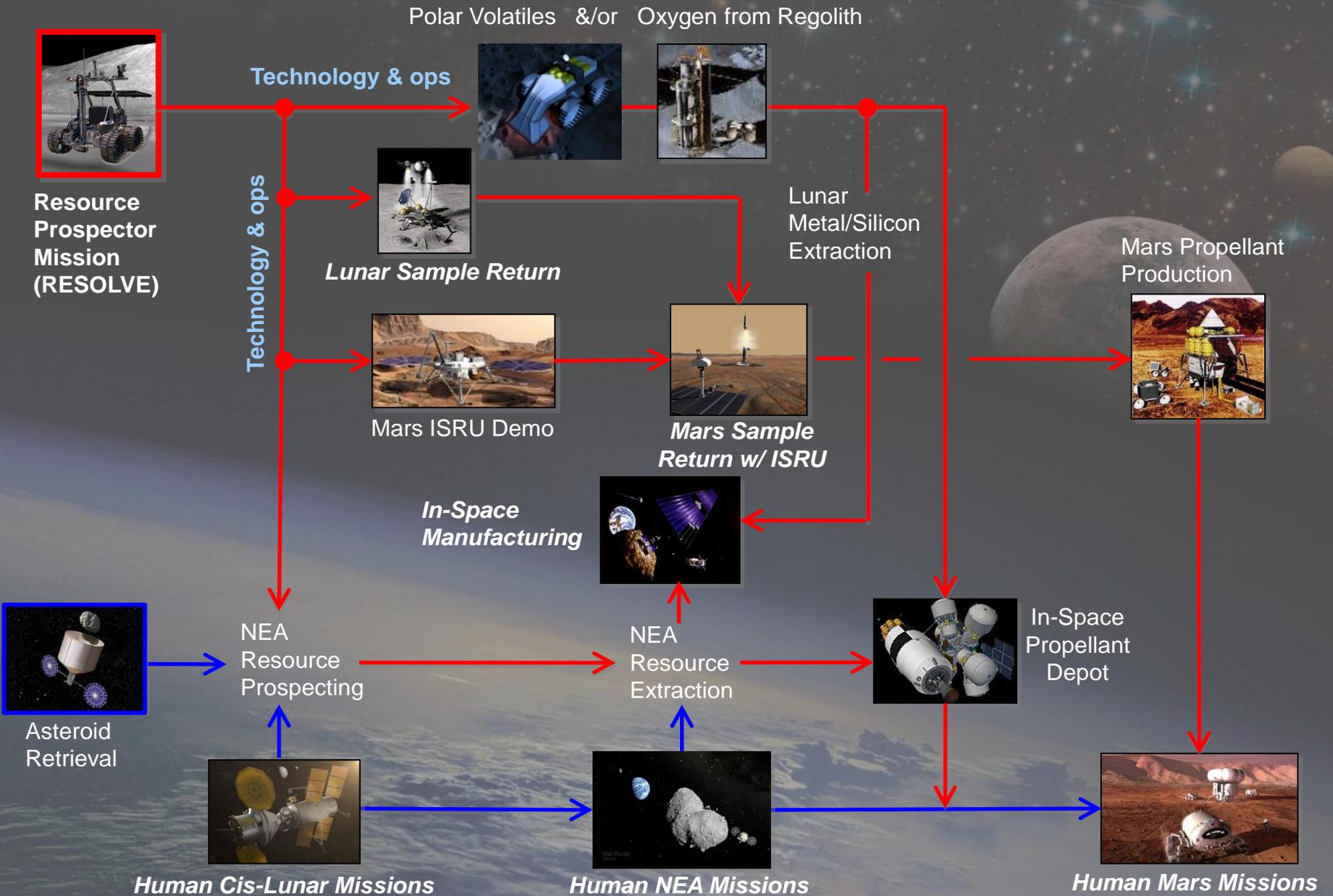
- Short Duration Mission
 - Short duration in shadowed area (hrs)
- Validate design and operation of hardware
- Evaluate distribution of polar volatiles in 1 to 3 km area
- Validate site selection approach for locating volatiles at lunar poles

- Upgrade rover for longer term operation on the Moon and in shadowed areas
- Perform more extensive evaluation of volatile distribution in polar region: larger area/more samples
- Upgrade physical/mineral instruments
- Examine purity of water collected & possibly test cleaning technique
- Demonstrate power system for extended duration operations in polar shadowed region (*Note: mass estimate is based on remainder of lander payload capability*)

- Finalize polar rover design (tandem rover possible)
- Demonstrate ISRU hardware for sustained excavation, processing, and collection of polar water/volatiles
- Demonstrate water cleaning, processing, and storage
- Demonstrate fuel production (from carbon-bearing volatiles)
- Upgrade power system for polar operations
 - *Note: Size of stationary processing unit will be a function of lander payload and desired processing scale*

Notional Mission Evolution with ISRU

(for planning)



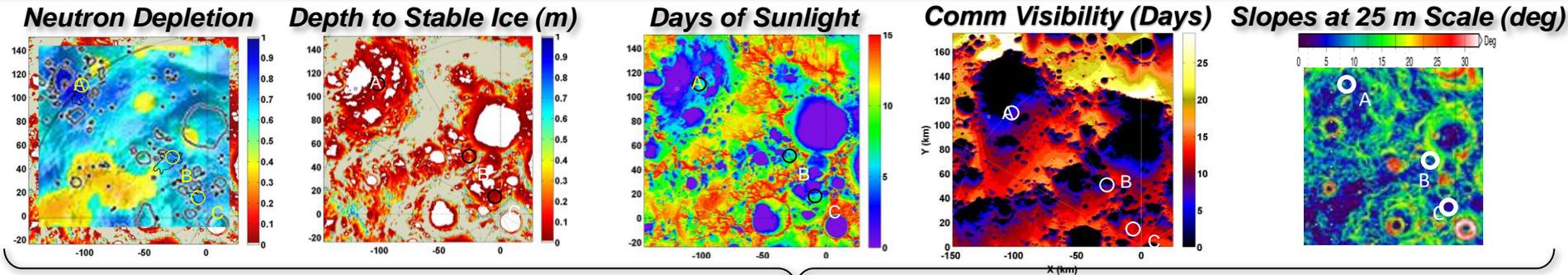
Questions?





Backup

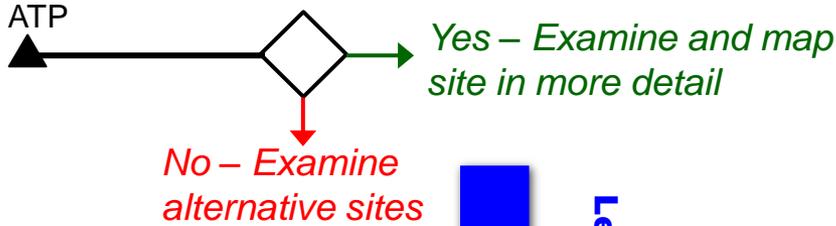
Lunar Volatile Site Selection - Prospecting Cycle



Approach to Understanding Polar Volatile Resources and Retiring Risk is Required

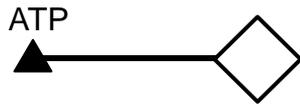


1. Are water and other volatile resources available for use outside of shadowed craters in top 1 m of regolith?



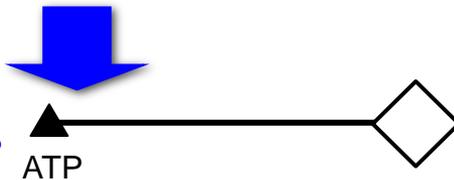
What is the form, concentration and distribution of polar resources?

2a. How extensive are the resources?
2b. Can hardware operate successfully for extended periods of time in shadowed regions?

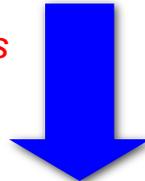


Are long term operations at the lunar poles feasible'?

3. Can water and other resources be harvested successfully from polar regions?



Is extraction of polar resources 'economical'?



Lessons Learned



Key RESOLVE Mission Design Trades

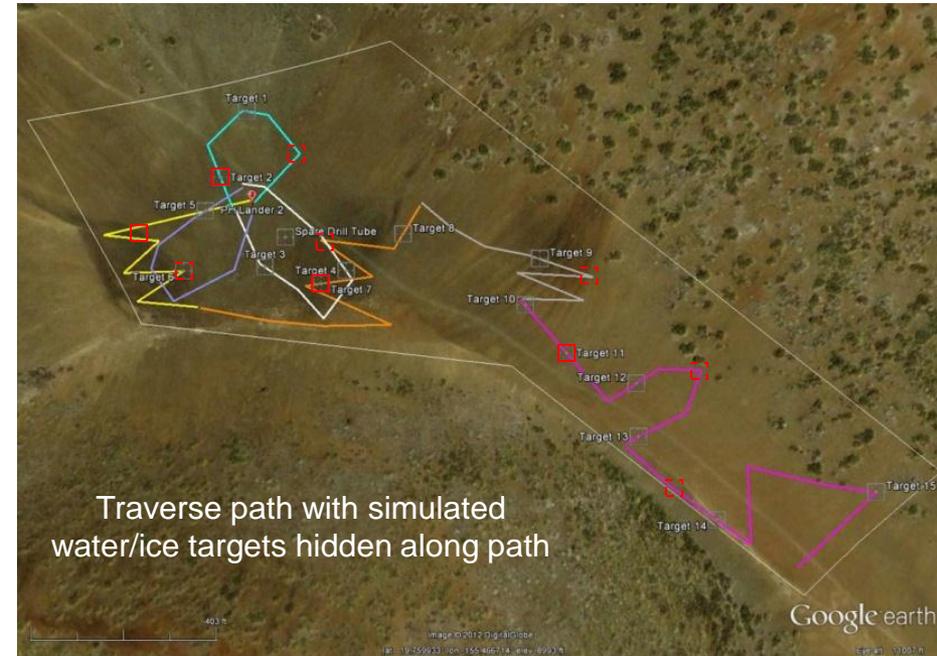
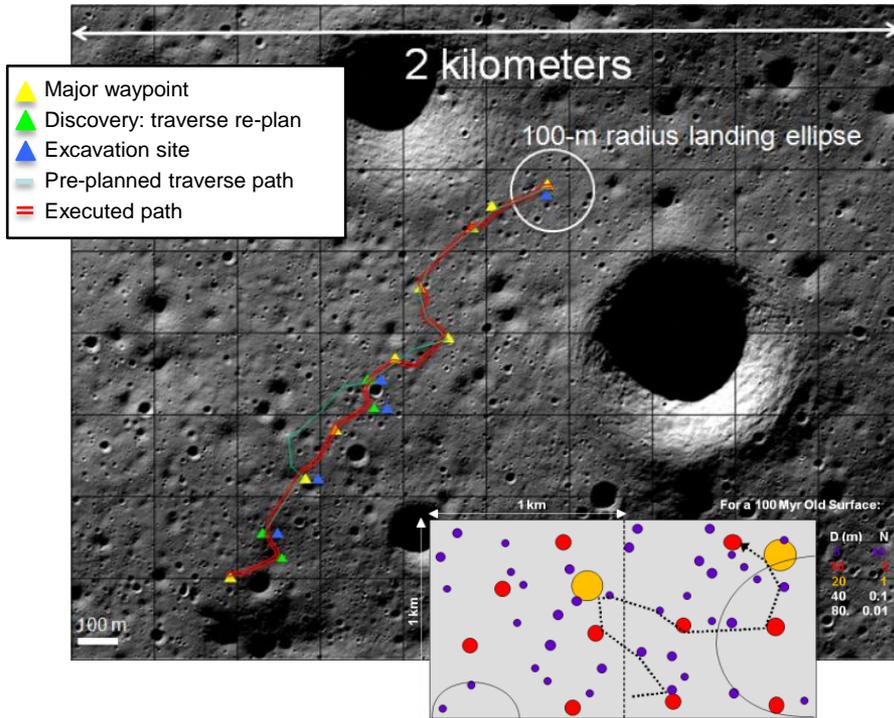


Mission Attributes	Base	Mid	Full
Location	Long duration sunlight	Min. Sun/Shadowed	Permanent Shadow
Sample Site Selection	Surface features/minerals	Neutron Spec on Rover	Neutron Spec with GPR
Subsurface Sample Acquisition	Arm/scoop	<i>Auger w sample transer</i>	Core Drill/Push Tube w sample transfer
Sample of Interest	Rock/regolith	Ice	Polar volatiles
Sample Depth	<i><0.75 m</i>	1.0 m	2.0 m
Sample Measurement	Downhole Optical for ice	Oven w Tunable Diode Lasers	Oven with GC/MS and Near IR
Sample Preparation	None	Crushing	Thin Section
Mineral Characterization	None	Single instrument - Near IR	Multiple Instruments
Regolith/Dust Physical Characterization	None	Camera & Drill Response	Microscope & Geotechnical Instruments
Volatile/Product Collection	None	Water	Water and gas volatiles
Oxygen Extraction from Regolith	None	H₂ Reduction w Same Oven	Separate demo
Temperature/Radiative Environment Characterization	None	External temp sensor	Instrumented Radiator
Mobility	None - Lander	Hopper	Rover
Power	<i>Non-recharge battery</i>	Battery/Solar Array	Nuclear
Communications	Direct to Earth-rover	<i>Direct to Earth-lander; rover relay</i>	Comm Relay Satellite

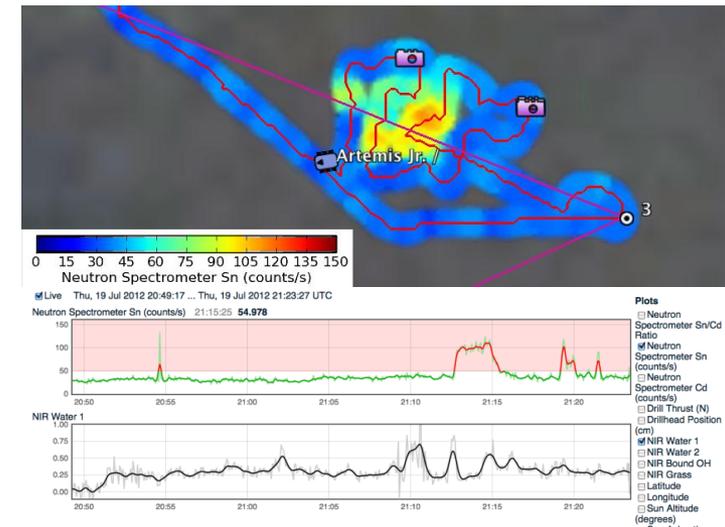
Blue Bold = Baseline

Red Italics = Backup

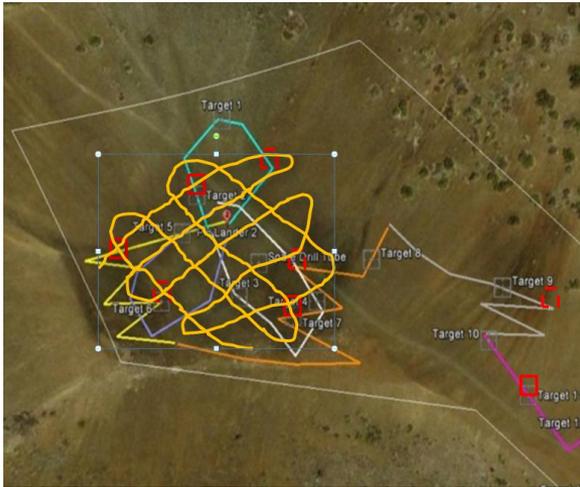
Exploratory Prospecting for Lunar Volatiles



- Hypothesize location of volatiles based global data, terrain, and geological context
- Plan traverse before landing based on location estimates and rover capabilities
- Utilize non-invasive surface and subsurface instruments to guide selection of sample sites; Instrument suite may be limited
- Perform coring and volatile analysis at selected locations
- Re-plan traverse based on accumulations of results and new hypotheses



Focused Resource Assessment of Polar Volatiles



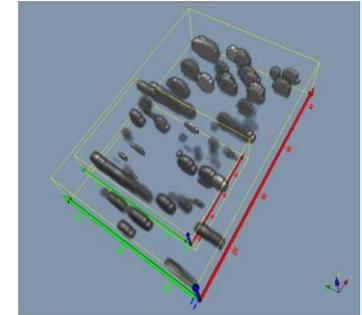
Traverse paths to fill in missing data



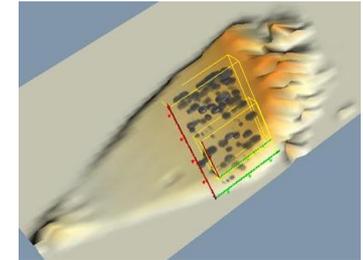
Rover-Data localization equipment



Rovers performing coordinated area assessment



Data fusion with terrain information



- Plan a more extensive and thorough traverse based on filling in holes in data gathered from the Exploratory Assessment; Utilize multiple rovers if possible for redundancy and greater coverage (multinational?)
- Utilize more extensive instrument suite if possible to gather greater data on both volatile location and characteristics
 - Besides NS and Near IR, potentially include GPR and more mineral/physical instruments
- Utilize more instruments to assess volatiles and potential contaminants released and condensed with water
- Build 3-D interpretation of data as it is collected; utilize to redirect traverse and data sampling activities
- Utilize extended operations to provide lessons learned for
 - Designing mining feasibility hardware
 - Establishing operation protocols and procedures for remote mining
 - Verifying communications, localization, and situational awareness

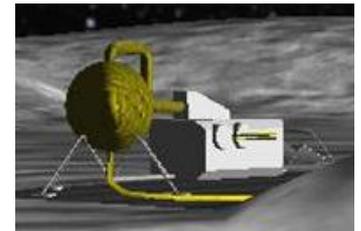
Mining Feasibility for Polar Volatiles



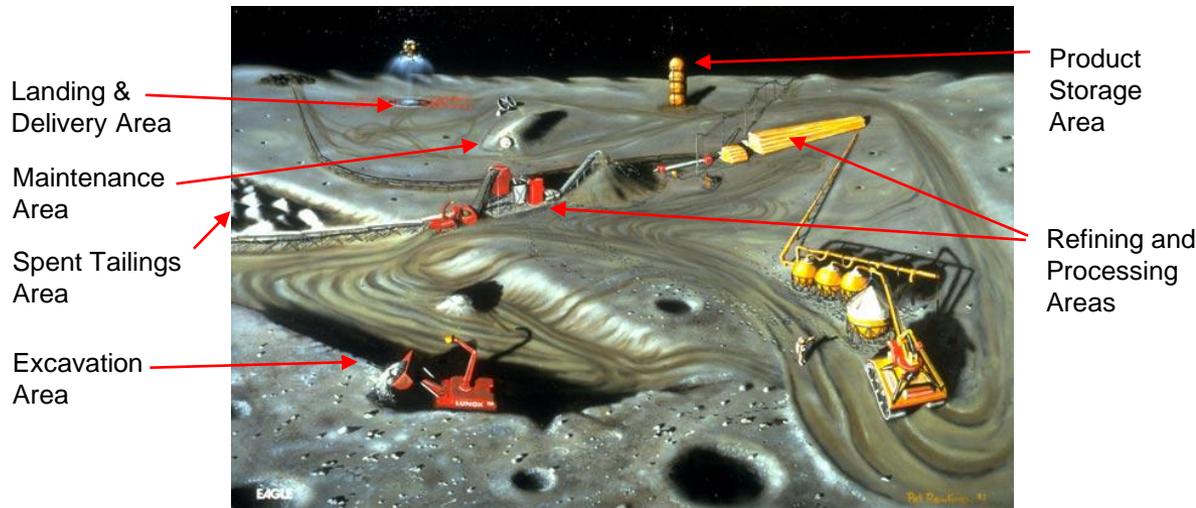
- Demonstrate critical mining and processing hardware
 - Finalize polar rover/mobility design for subsequent mining operations
 - Demonstrate ISRU hardware for sustained excavation, processing, and collection of polar water/volatiles
 - Demonstrate water cleaning, processing, and storage that can be scaled up to mining rates
 - Demonstrate fuel production from carbon-bearing volatiles if present
 - Demonstrate power system for sustained operations
- Finalize operation protocols and procedures for remote mining
- Establish mine infrastructure and operation area layout
- Establish benchmarks for logistics, mean-time between failures, etc.



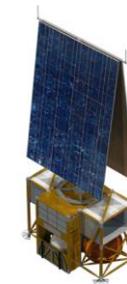
Polar Mobility, Excavation & Processing



Water Plant & Product Storage



Plan for Mine/Infrastructure Layout & Operation



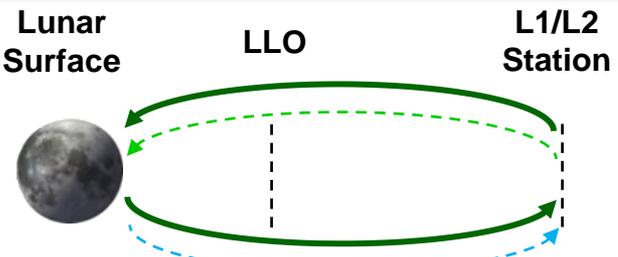
Polar Power System

ISRU and Lunar Transportation Architectures



— = Earth Fuel — = ISRU Fuel
- - - = Earth O₂ - - - = ISRU O₂

Option 1A
Non-Reusable Lander
 ISRU O₂ for Ascent
 with Earth Fuel

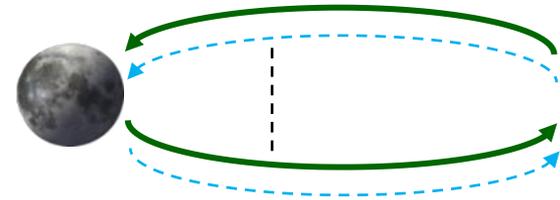


Depot for
 Earth O₂ &
 Fuel

Minimum ISRU/Min. Impact

- Supports outpost at any lunar location: Beneficial if returning more than once
- Shared ISRU/Exploration infrastructure
- ~3 MT O₂ for Ascent only
- ~16 MT O₂ for Ascent/Descent

Option 1B
Reusable Lander
 ISRU O₂ for Ascent/Descent
 with Earth Fuel

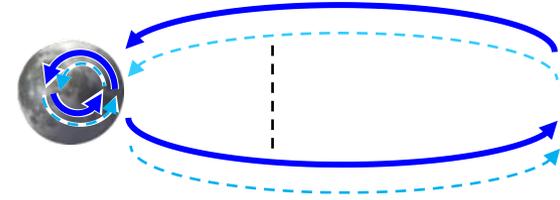


Depot for
 Earth Fuel

Full ISRU to L1/L2

- Outpost near Poles for O₂ & Fuel Production
- Lander design can be supported by L1/L2 Depot until ISRU is available
- Global surface access from Outpost
- ~30 MT O₂/H₂ for Ascent/ Descent

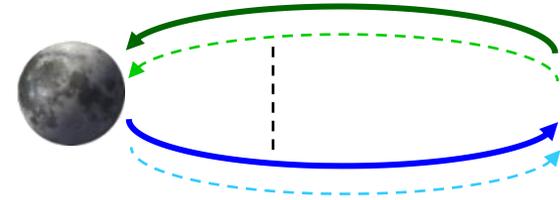
Option 2: Surface Depot
Reusable Lander
 ISRU O₂/Fuel for
 Ascent/Descent



Half ISRU to L1/L2

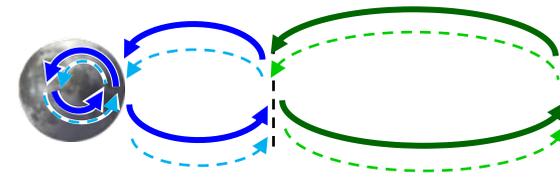
- Outpost near Poles for O₂ & Fuel Production
- 5 MT O₂/H₂ for Ascent/ Descent

Option 3: Dual Depot
Reusable Lander
 ISRU O₂/Fuel for Ascent
 with Earth O₂/Fuel for Descent



Depot for
 Earth O₂ &
 Fuel

Option 4: Taxi/Lander
Combo to LLO
 ISRU O₂/Fuel for Ascent/Descent
 with Earth O₂/Fuel for
 Descent/Ascent



Depot for
 Earth O₂ &
 Fuel

Note: ISRU production numbers are only 1st order estimates for 4000 kg payload